



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3278-041
Job Sheet 190678



Part No: D3278-041

Job Qty: 20 pcs

Part Name: Support Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/19

Job Tracking No:

Due Date: 2/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	20 pcs	2/27/19		0.00	0.80	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9:30
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	20 pcs	2/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Small Fab - 2 - B4B	20 pcs	2/27/19		0.00	0.80	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		DAS
							Small Fab - 4 - B4B		36
							Small Fab - 5 - B4B		9:30
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		

DAS
36
9:30

2019 APR 4 2019

DAS
36
9:30

Part Op **100** - (Small Fab) Rivet spacers with support as per Dwg D3278.
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	40 Ea (2 ea)	100-Small Fab - 1	5129816
D2230-1	Mounting Lug	40 pcs (2 ea)	100-Small Fab - 1	5157799
D3278-1	Support	20 pcs (1 ea)	100-Small Fab - 1	5157799
D3278-2	Support	20 pcs (1 ea)	100-Small Fab - 1	5157809
D3278-3	Spacer	20 pcs (1 ea)	100-Small Fab - 1	5129522
MS20426AD3-6	Rivet	80 Ea (4 ea)	100-Small Fab - 1	5104353
MS21042L4	Nut	40 Ea (2 ea)	100-Small Fab - 1	5143148
NAS1149D0463J	Washer	80 Ea (4 ea)	100-Small Fab - 1	5143157

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	40	1,185	0
	D2230-1	40	169	0
	D3278-1	20	52	0
	D3278-2	20	10	0
	D3278-3	20	48	0
	MS20426AD3-6	80	3,034	0
	MS21042L4	40	2,811	0
	NAS1149D0463J	80	3,654	0

Part Specifications

Specifications could not be found.

Plex 2/13/19 10:30 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S169306



Part: D3278-041

Job No: 190678

Serial No/Batch: S169306

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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